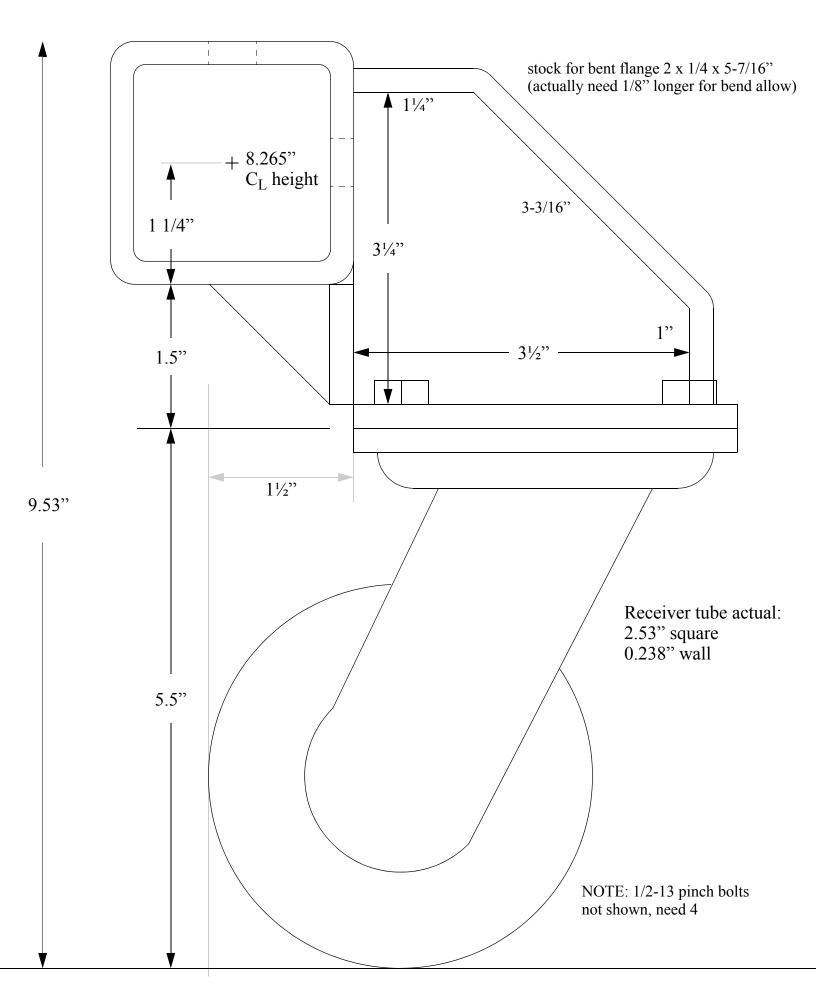
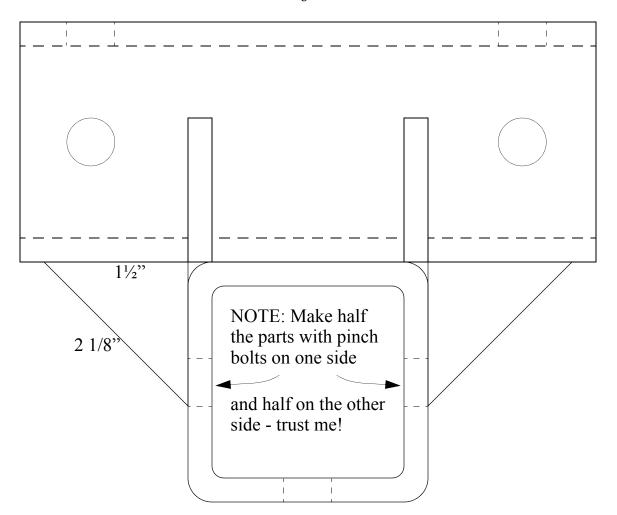
## SCALE 1:1

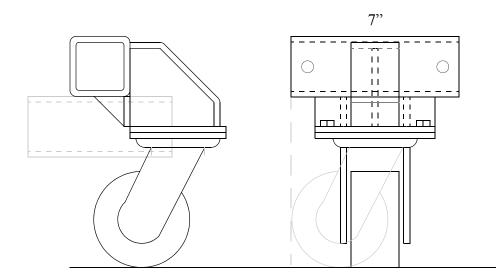






Each piece needs 2 6" pieces of receiver tube and 8  $1.5 \times 1.5 \times 2.125$ " gussets as shown Holes are 1/2" and are to have unplated 1/2-13 nuts welded over them for pinch bolts

SCALE 1:4



The caster cannot foul against the machine being moved or against an adjacent caster regardless of orientation

